

FIG. 1

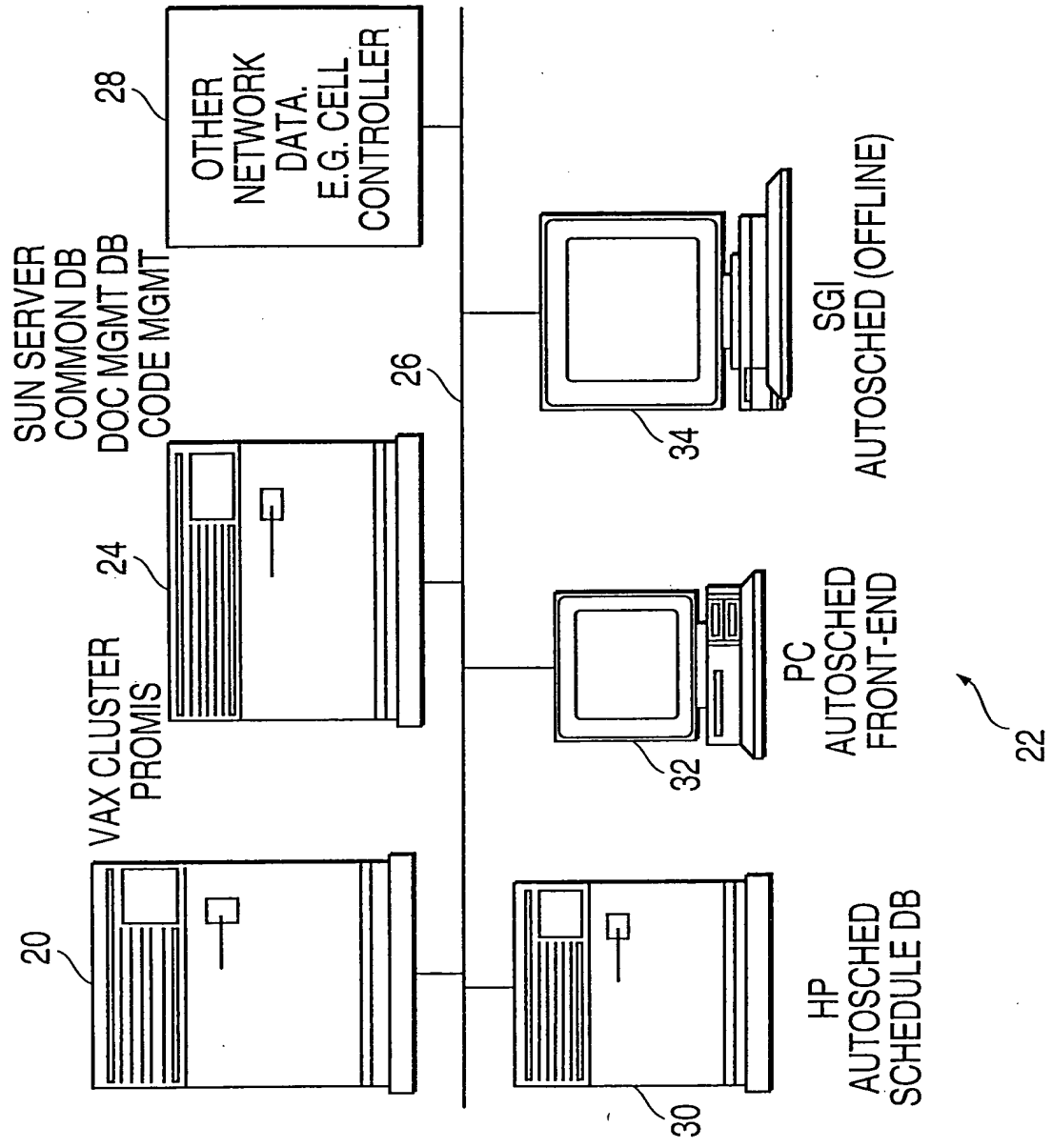


FIG. 2

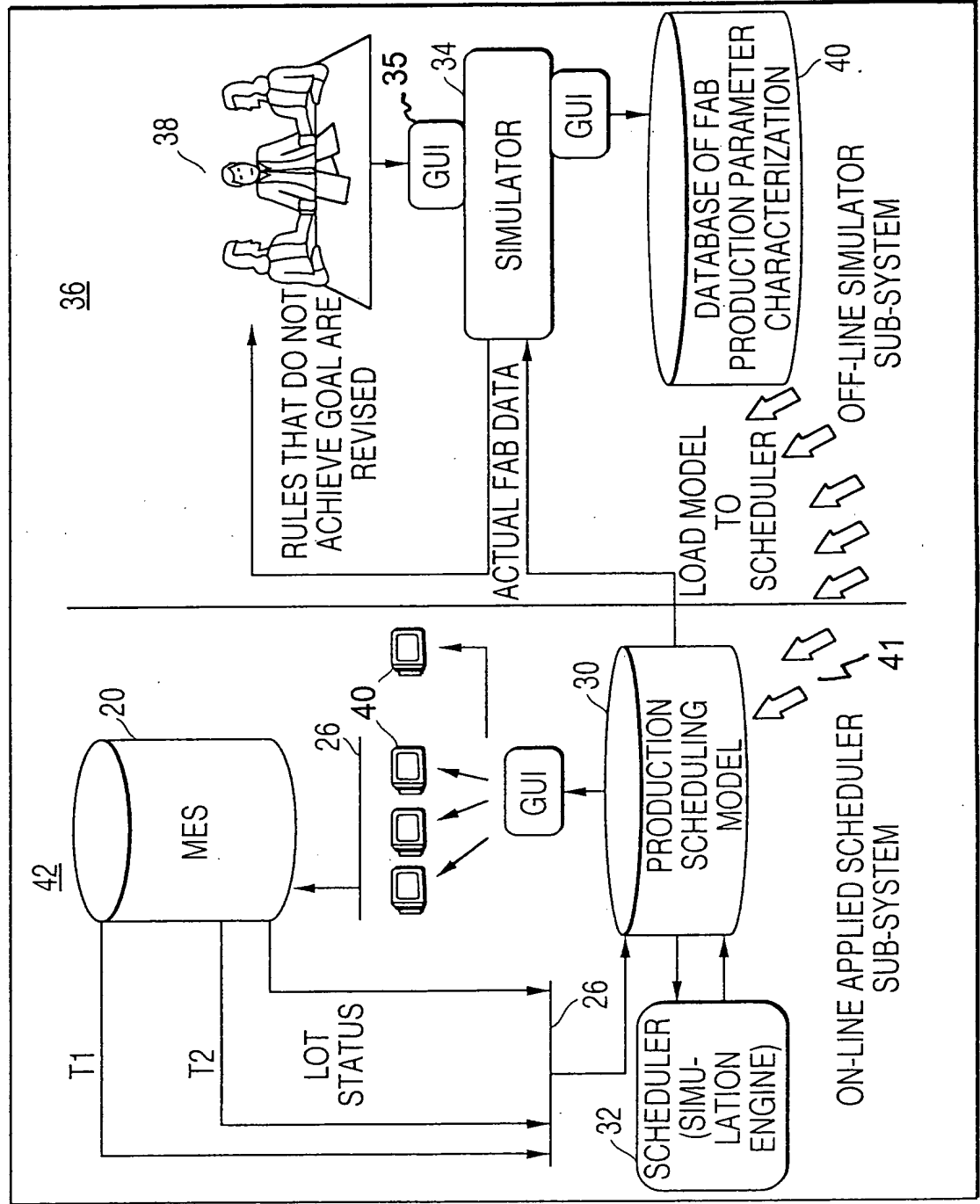


FIG. 3

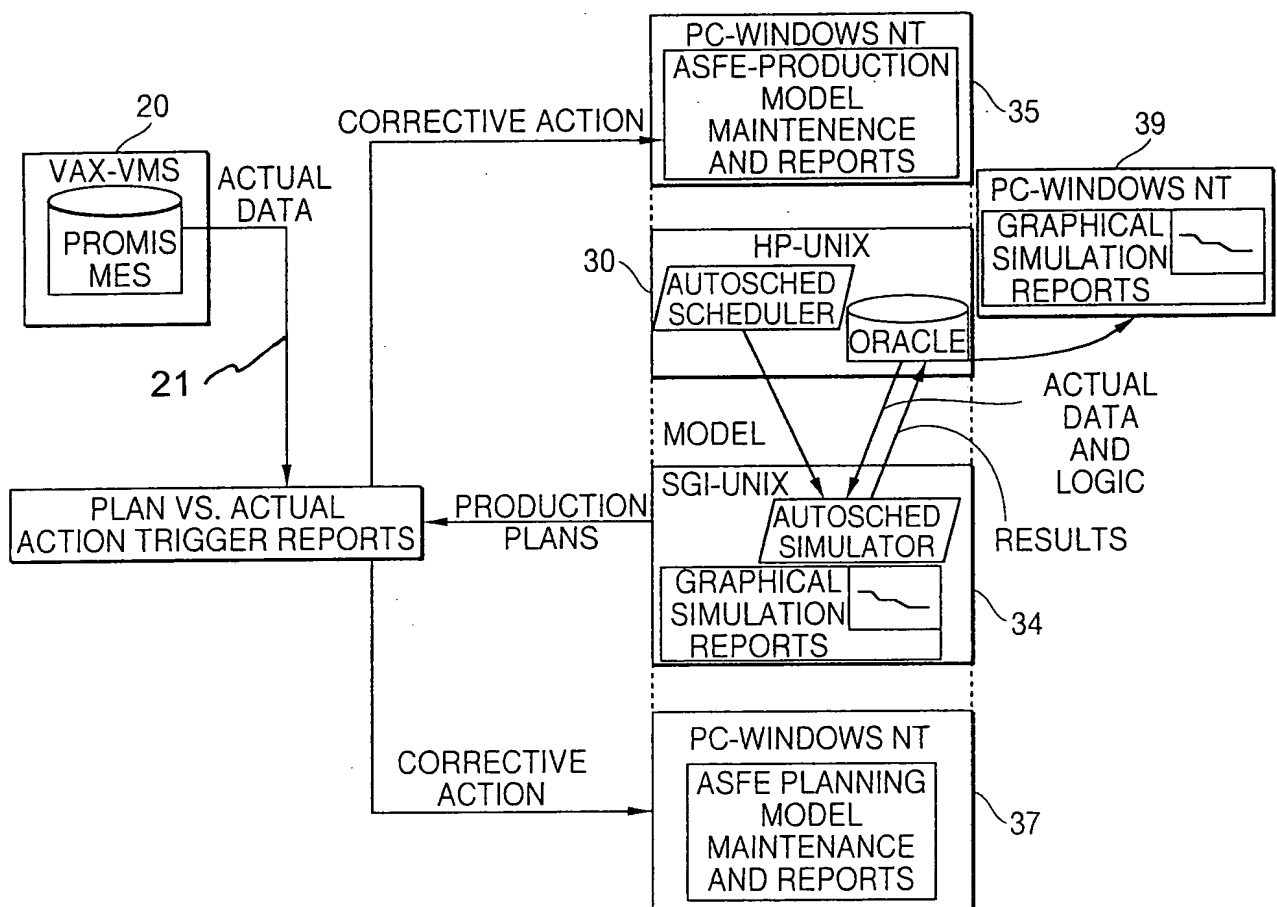
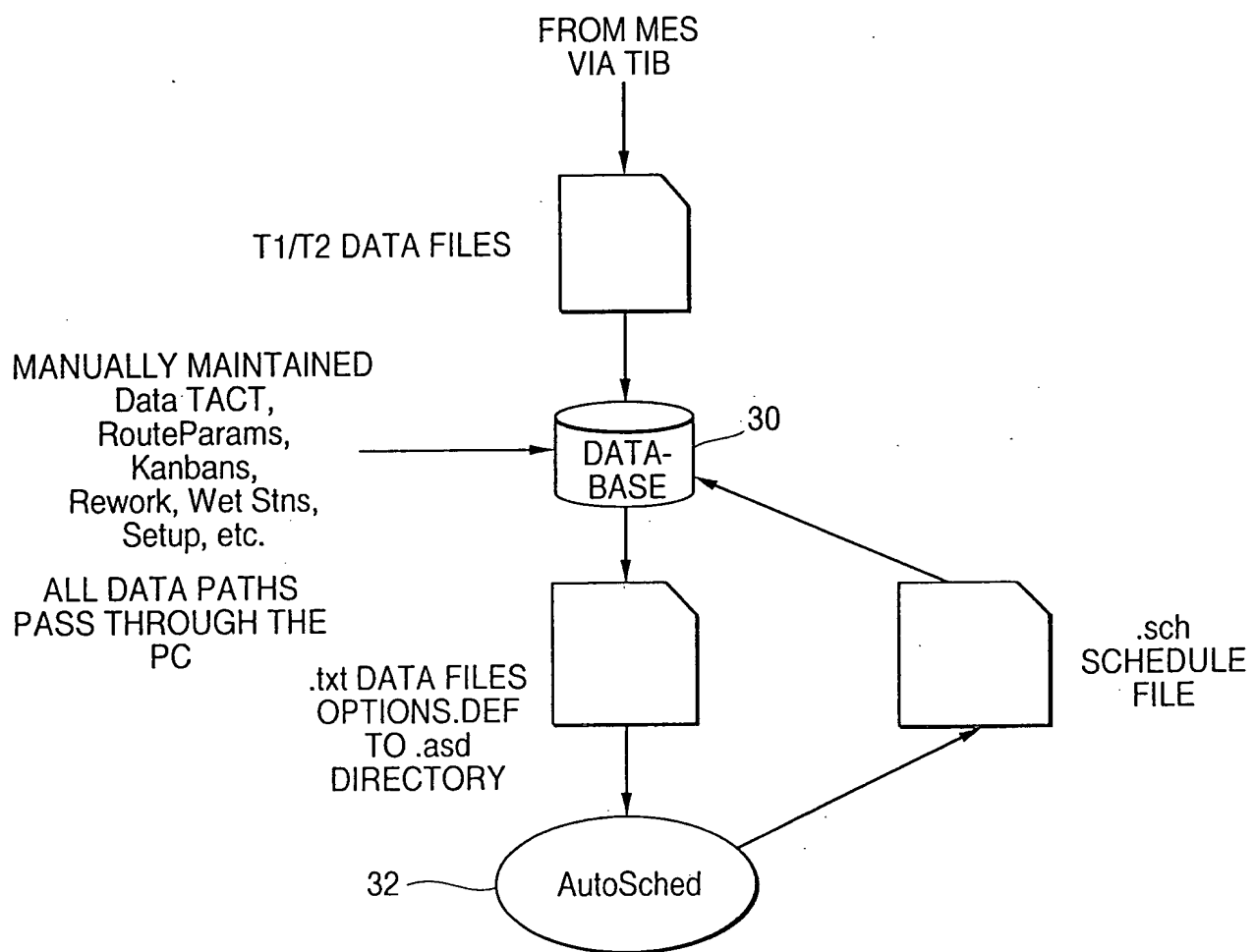


FIG. 4



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<Insert>

FIG. 6

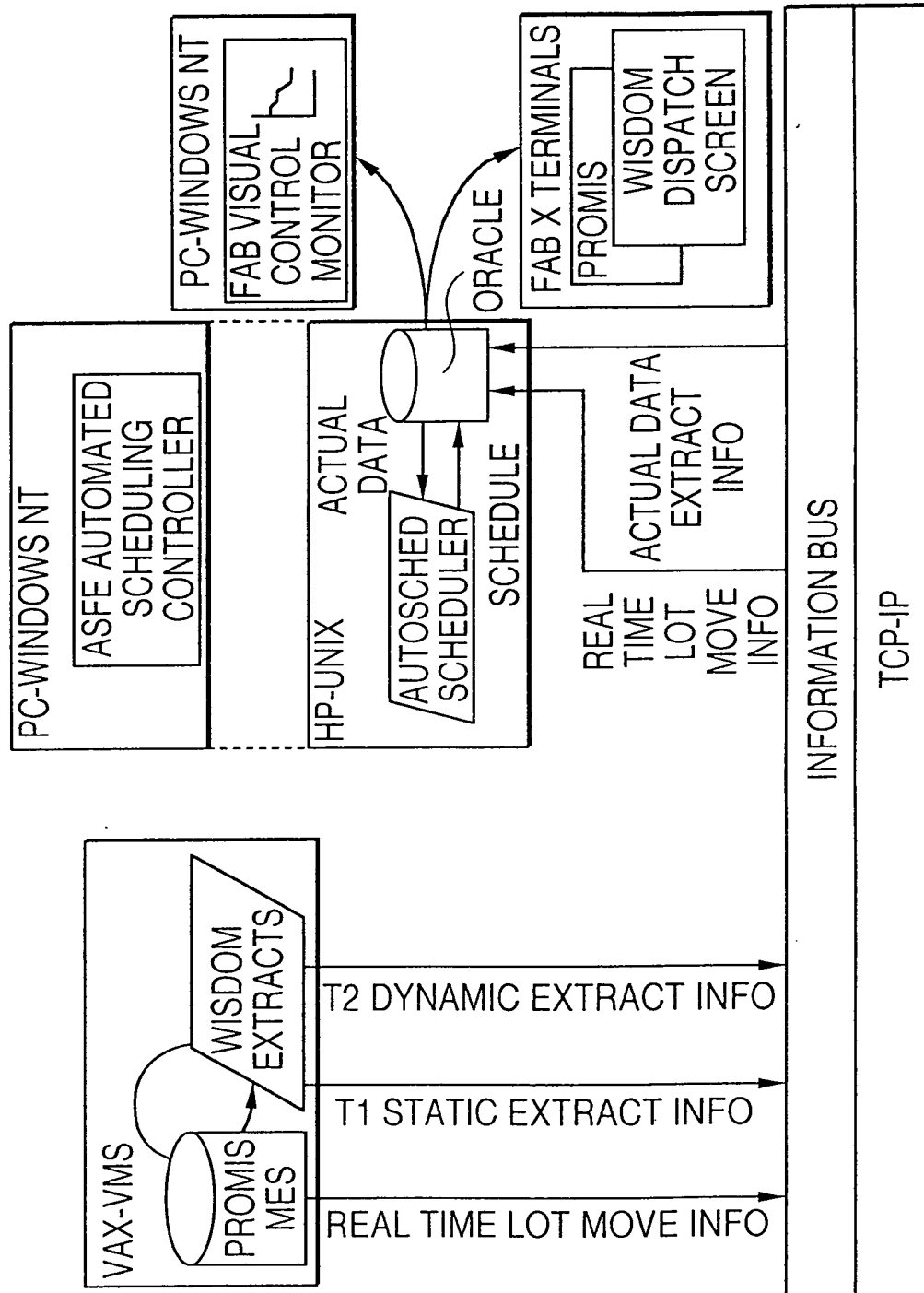


FIG. 7

[illegible]

FIG. 8

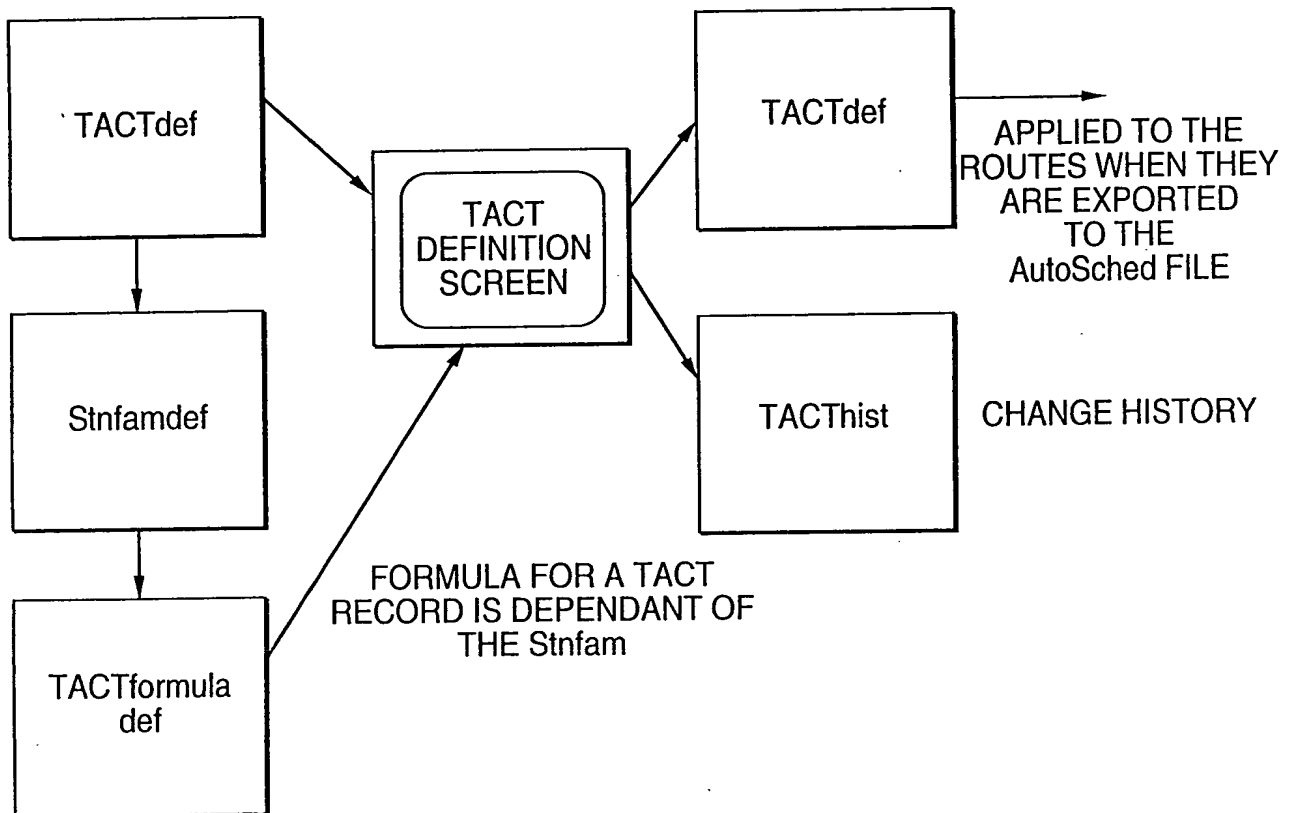


FIG. 9

Autosched Configuration (PRODUCTION)-UPDATE

File Edit Definitions Operations Model/Users Reports Utilities Window Help

S T R c O ?

KANBAN WORKSHEET

Route: Device: Act: Steps: Kanbans:

Reqd# waters: Interval (days): Multiplier: Days in month: Lot size:

Set formulae All Steps Calc Stages Clear Calc Kanbans Save Kanbans Update Routes

Stage	Kanban Index	Equip Prog Id	Lap	Target	Cum Target	Std Wip	Std Lots	Cum Lots	Qty	Manage Factor	Adjust Qty	Ptr
LASCRIBE	LASER1001.200	PRODUCT	0.278	0.012	1	0.012	0.000	0.000	2	2.5	5	
10X.SC	10XSC001.000	12	0.167	0.007	1	0.007	0.000	0.001	0	1	0	
10X	10X2001.000	INITOX	4.445	0.185	1	0.185	0.007	0.008	0	1	0	
10X	10X2001.000		4.444	0.000	1	0.000	0.000	0.008	0	1	0	
10X	10X2011.000	10X.PRO	0.250	0.010	1	0.010	0.000	0.009	0	1	0	
POX.SC	POXSC001.000	13	0.209	0.009	1	0.009	0.000	0.009	0	1	0	
PAD.OX	PADOX2001.000	PADOX	3.657	0.152	1	0.152	0.006	0.015	0	1	0	
PAD.OX	PADOX2001.000		3.773	0.000	1	0.000	0.000	0.015	0	1	0	
PAD.OX	PADOX2011.000	5/11/XX	0.060	0.002	1	0.002	0.000	0.015	0	1	0	
PPS.CVD	PPSCVD2001.000	HI480	3.765	0.157	1	0.157	0.006	0.021	0	1	0	
PPS.CVD	PPSCVD2011.000	05/15/02	0.060	0.003	1	0.002	0.000	0.021	0	1	0	
PPS.OX	PPSOX2001.000	PPSOX	4.209	0.175	1	0.175	0.007	0.028	2	3	6	
PPS.OX	PPSOX2001.000		4.325	0.000	1	0.000	0.000	0.028	0	1	0	
PPS.OX	PPSOX2011.000	05/11/XX	0.060	0.002	1	0.002	0.000	0.029	0	1	0	
1SINCVD	SINCVD2001.000	SN1000	5.382	0.224	1	0.224	0.009	0.038	0	1	0	
1SINCVD	SINCVD2011.000	1SNC.PRO	0.250	0.010	1	0.010	0.000	0.038	0	1	0	

Ready

FIG. 10

